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D119-675-111
Job Sheet 182463



Part No: D119-675-111

Job Qty: 2 ea

Part Name: Heli-Access-Step™ LH - DART Crosstube Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 10/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: ~~DWG~~ REV C IPP REV:A 15.11.09 PER IIN REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/10/18	10/10/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 20 2018
110	Packaging	2 pcs	10/10/18	10/10/18	0.00	0.00	Packaging1-1		
120	QC	2 pcs	10/10/18	10/10/18	0.00	0.00	QC4		OCT 12 2018
130	Packaging	2 pcs	10/10/18	10/10/18	0.00	0.00	Packaging3-1		OCT 12 2018
135	DC	2 pcs	10/10/18	10/10/18	0.00	0.00	DC		
140	QC21-FG	2 Ea	10/10/18	10/10/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D119-675-111 Location : FG081
Descriptions: 135 - Photocopy bluefile & type labels per PPP D119-675-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	8 Ea (4 ea)	90-Start up Operation	5083012
AN4-16A	Bolt	8 Ea (4 ea)	90-Start up Operation	5099494
AN4-22A	Bolt	8 Ea (4 ea)	90-Start up Operation	8097470
D2617-3	Bushing	8 Ea (4 ea)	90-Start up Operation	5116369
D2617-5	Spacer	8 Ea (4 ea)	90-Start up Operation	F140822
D2732-032	Rubber Cushion - 3.2"	16 Ea (8 ea)	90-Start up Operation	5105637
D5283-041	Basket Clamp Assembly	4 Ea (2 ea)	90-Start up Operation	5110284
D5283-043	Basket Clamp Assembly	4 Ea (2 ea)	90-Start up Operation	511496243 5109625x1
D5283-11	Basket Clamp	4 Ea (2 ea)	90-Start up Operation	5116146
D5283-7	Basket Clamp	4 Ea (2 ea)	90-Start up Operation	5116079
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	5094597
NAS1149D0463J	Washer	48 Ea (24 ea)	90-Start up Operation	5089299
D3043-041	Step Weldment LH	2 Ea (1 ea)	110-Packaging	5108477

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	8	273	0
	AN4-16A	8	655	0
	AN4-22A	8	246	0
	D2617-3	8	23	0
	D2617-5	8	47	0
	D2732-032	16	41	0

110-Packaging	D5283-041	4	15	0
	D5283-043	4	9	0
	D5283-11	4	11	0
	D5283-7	4	11	0
	MS21042L4	24	5,548	0
	NAS1149D0463J	48	9,445	0
	D3043-041	2	0	0

Part Specifications				
Specifications could not be found.				